

Round Bar





Hot Finish Hollow Preparation





Hollows / Mother Tubes





Surface Treatment





Drawing / Pilgering





**Heat Treatment** 





Straightening



Hydro Testing

**→** 

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Final Cutting





Heat Treatment of U Bend Portion (if required)





U Bending (if required)





**Destructive Test** 





Non-Destructive Test



Physical Chemical & Mockup Test





Cutting

## **Flow Chart**





Surface Treatment



Visual & Dimension Inspection





Marking





Packing





Dispatch







