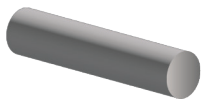
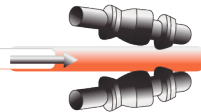


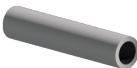
Flow Chart



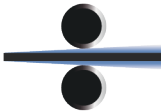
Round Bar



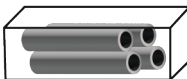
Hot Finish Hollow Preparation



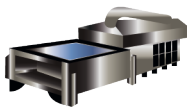
Hollows / Mother Tubes



Drawing / Pilgering



Surface Treatment



Heat Treatment



Straightening



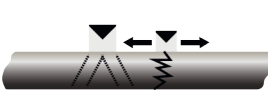
Degreasing



U Bending (if required)



Destructive Test



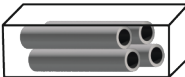
Non-Destructive Test



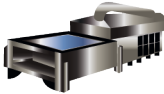
Physical Chemical & Mockup Test



Cutting



Surface Treatment



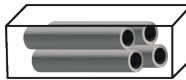
Heat Treatment of U Bend Portion (if required)



Hydro Testing



Final Cutting



Surface Treatment



Visual & Dimension Inspection



Marking, Packing & Dispatch

